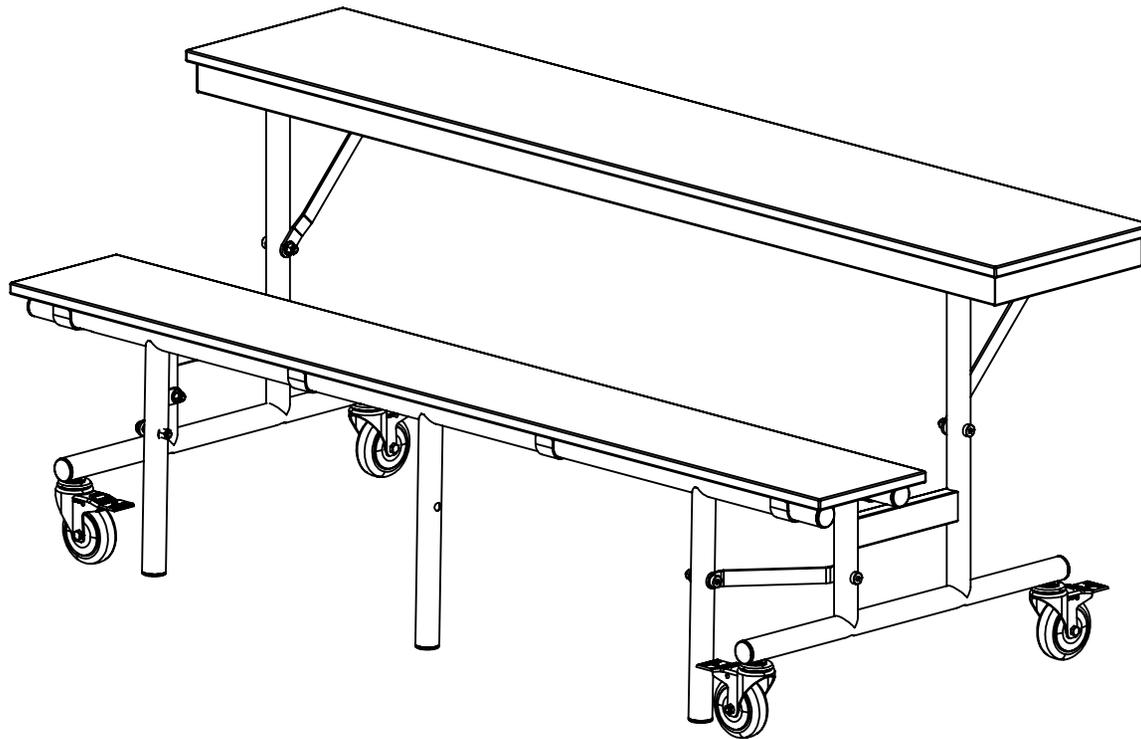


# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

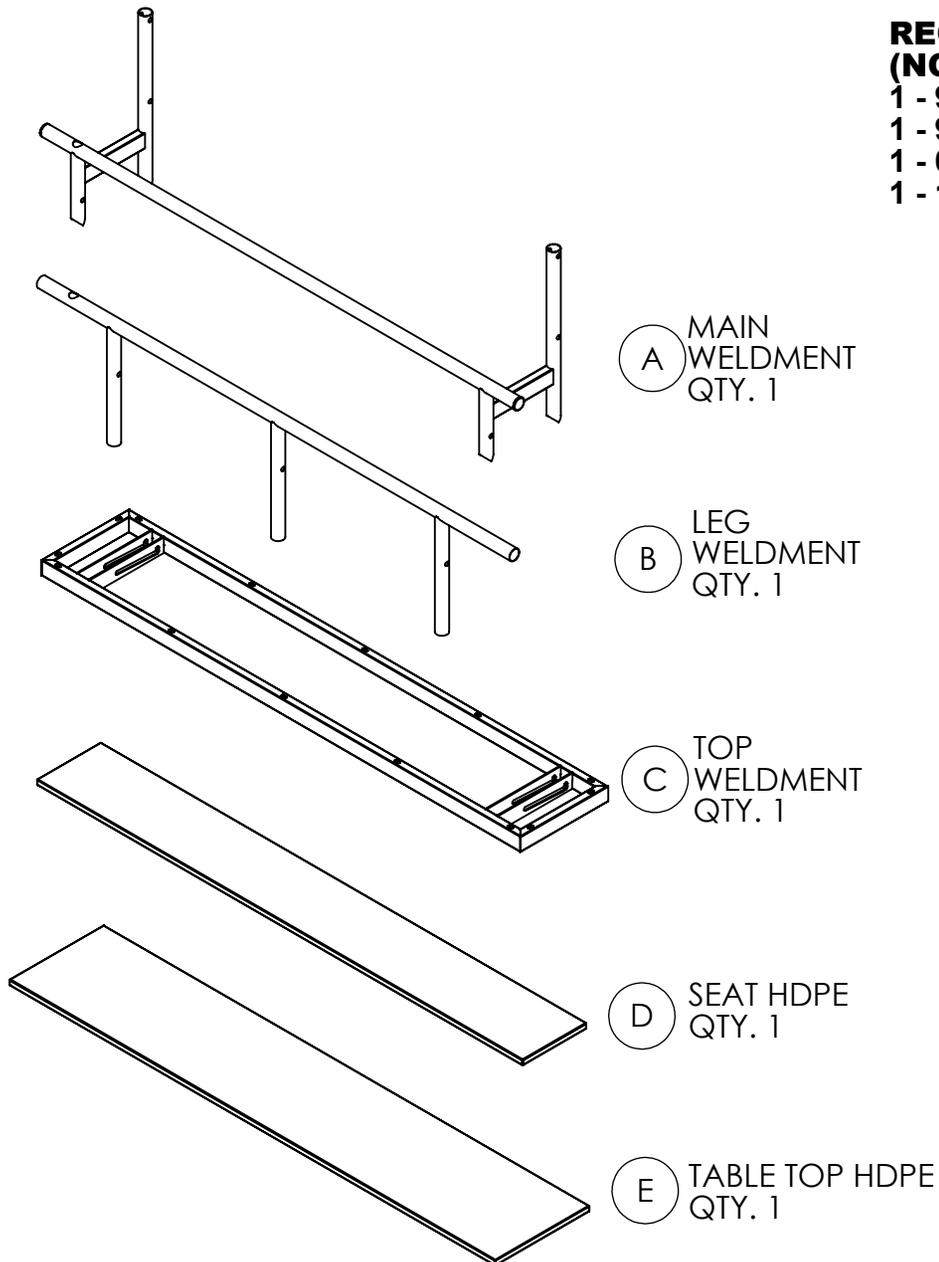
REV. A 12/6/2022



# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## REQUIRED TOOLS (NOT INCLUDED)

- 1 - 9/16" WRENCH
- 1 - 9/16" SOCKET
- 1 - 6mm ALLEN WRENCH
- 1 - 1/4" ALLEN WRENCH



(A) MAIN WELDMENT  
QTY. 1

(B) LEG WELDMENT  
QTY. 1

(C) TOP WELDMENT  
QTY. 1

(D) SEAT HDPE  
QTY. 1

(E) TABLE TOP HDPE  
QTY. 1

(F) LEG ANGLE SUPPORT  
(QTY. 2)

(G) CASTER BASE TUBE  
(QTY. 2)

(H) SEAT BRACKET  
(QTY. 4)

(J) CASTER  
(QTY. 4)

(K) TOP ANGLE SUPPORT  
(QTY. 2)

(L) 1.75" SHOULDER BOLT (QTY. 4)

(P) 1" HEX BOLT (QTY. 4)

(M) 2" SHOULDER BOLT (QTY. 4)

(Q) FLAT WASHER (QTY. 10)

(N) 0.375" SHOULDER BOLT (QTY. 4)

(R) LOCK NUT (QTY. 10)

(T) 1/4-20 BUTTON HEAD SCREW (QTY 22)

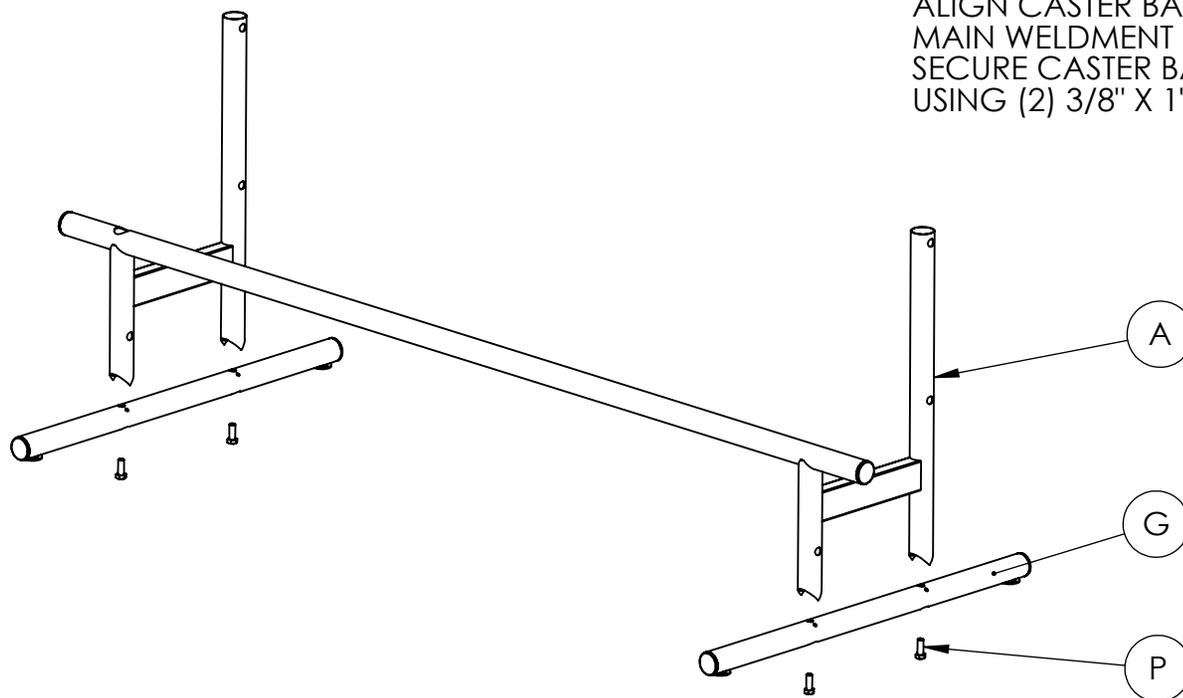
(S) SPRING CLIP (QTY. 1)

**COMPONENTS INCLUDED / TOOLS REQUIRED**

# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## STEP 1

ALIGN CASTER BASE TUBE (G) WITH  
MAIN WELDMENT (A) AS SHOWN.  
SECURE CASTER BASE TUBE TO WELDMENT  
USING (2) 3/8" X 1" BOLTS (P) PER.

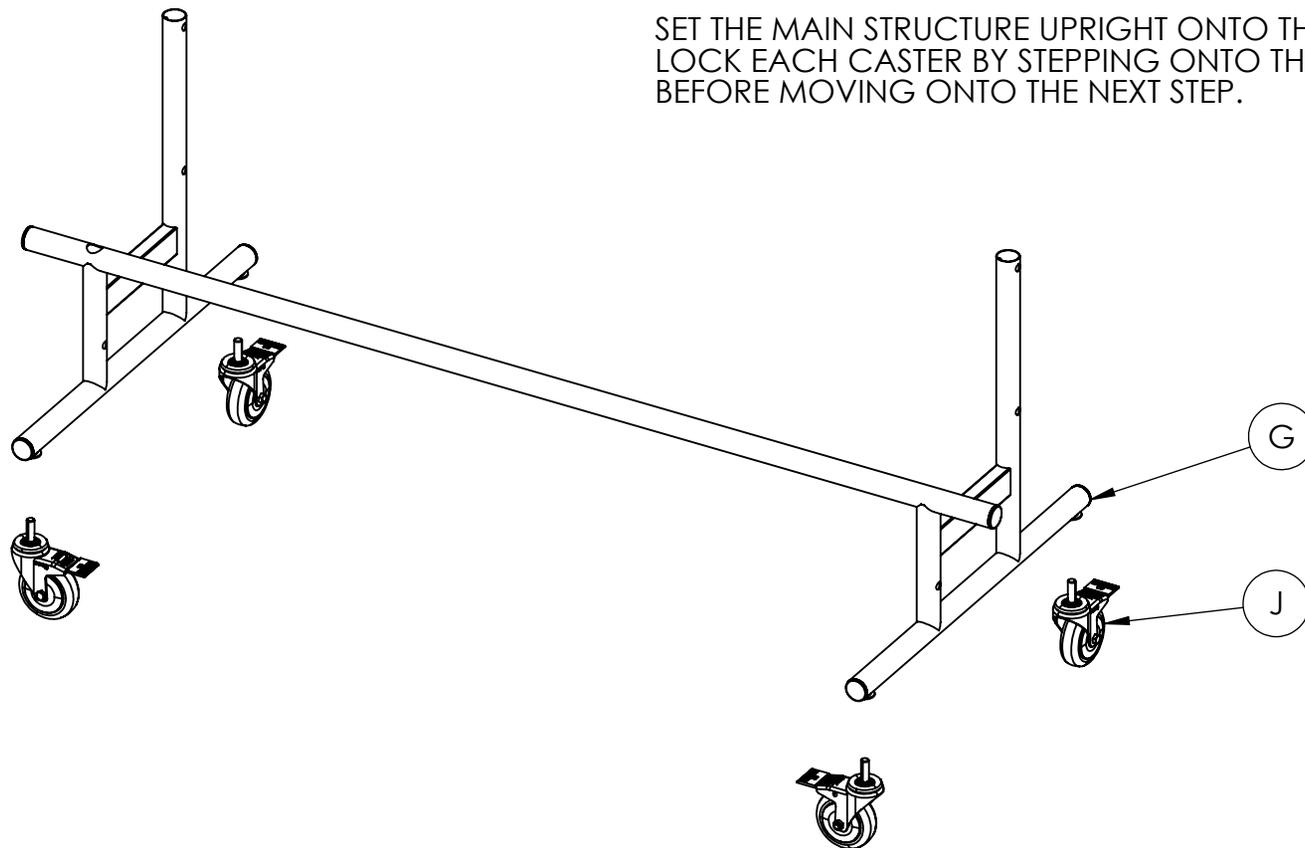


# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## STEP 2

LEAN MAIN STRUCTURE ONTO THE LONG UPRIGHT TUBES. THREAD THE FIRST CASTER (J) INTO THE THREADED AREA OF CASTER BASE TUBE (G). HAND TIGHTEN AS TIGHT AS POSSIBLE. INSTALL THE 3 REMAINING CASTERS.

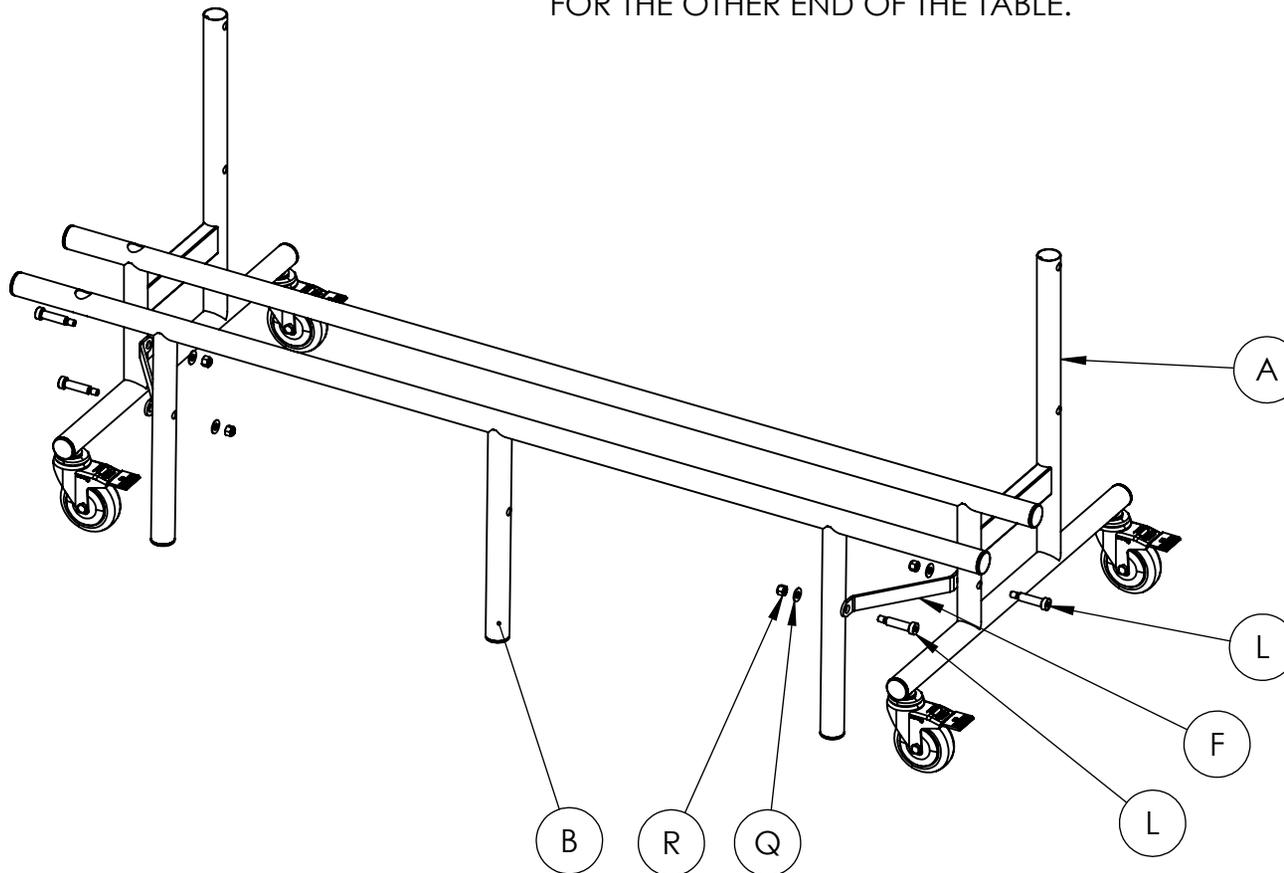
SET THE MAIN STRUCTURE UPRIGHT ONTO THE CASTERS. LOCK EACH CASTER BY STEPPING ONTO THE KICK TAB BEFORE MOVING ONTO THE NEXT STEP.



# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

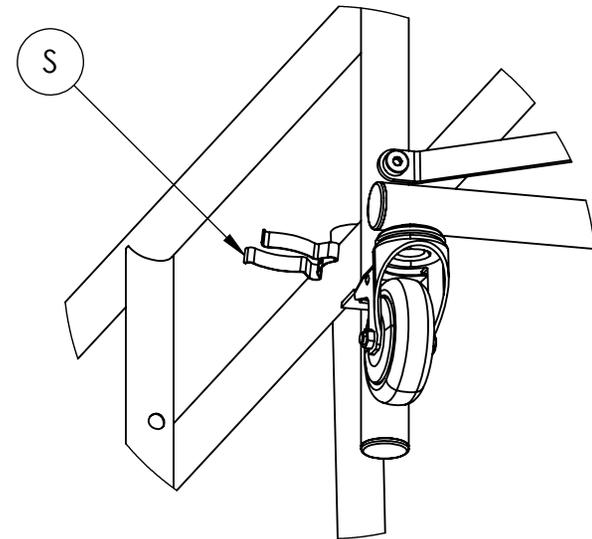
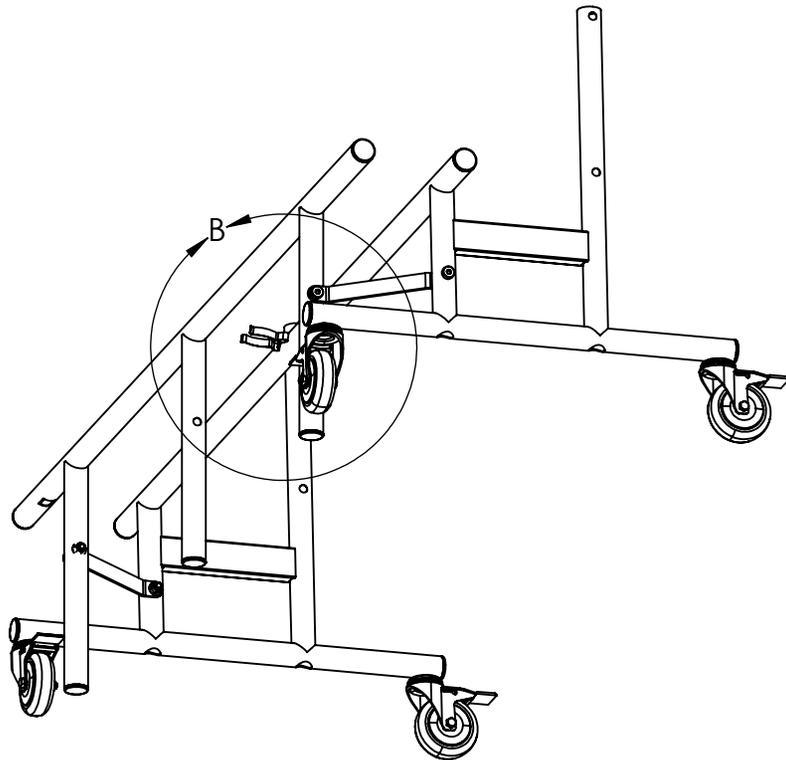
## STEP 3

INSERT 1.75" SHOULDER BOLTS (L) THROUGH THE MAIN WELDMENT (A) AND LEG ANGLE SUPPORT (F). INSTALL WASHER (Q) AND NUT (R). THE OTHER END OF THE LEG ANGLE SUPPORT IS ATTACHED TO LEG WELDMENT (B) THE SAME WAY. REPEAT FOR THE OTHER END OF THE TABLE.



# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

**STEP 4**  
USING THE PROVIDED SCREW ATTACH THE  
SPRING CLIP (S) AS SHOWN IN THE FIGURE  
BELOW.

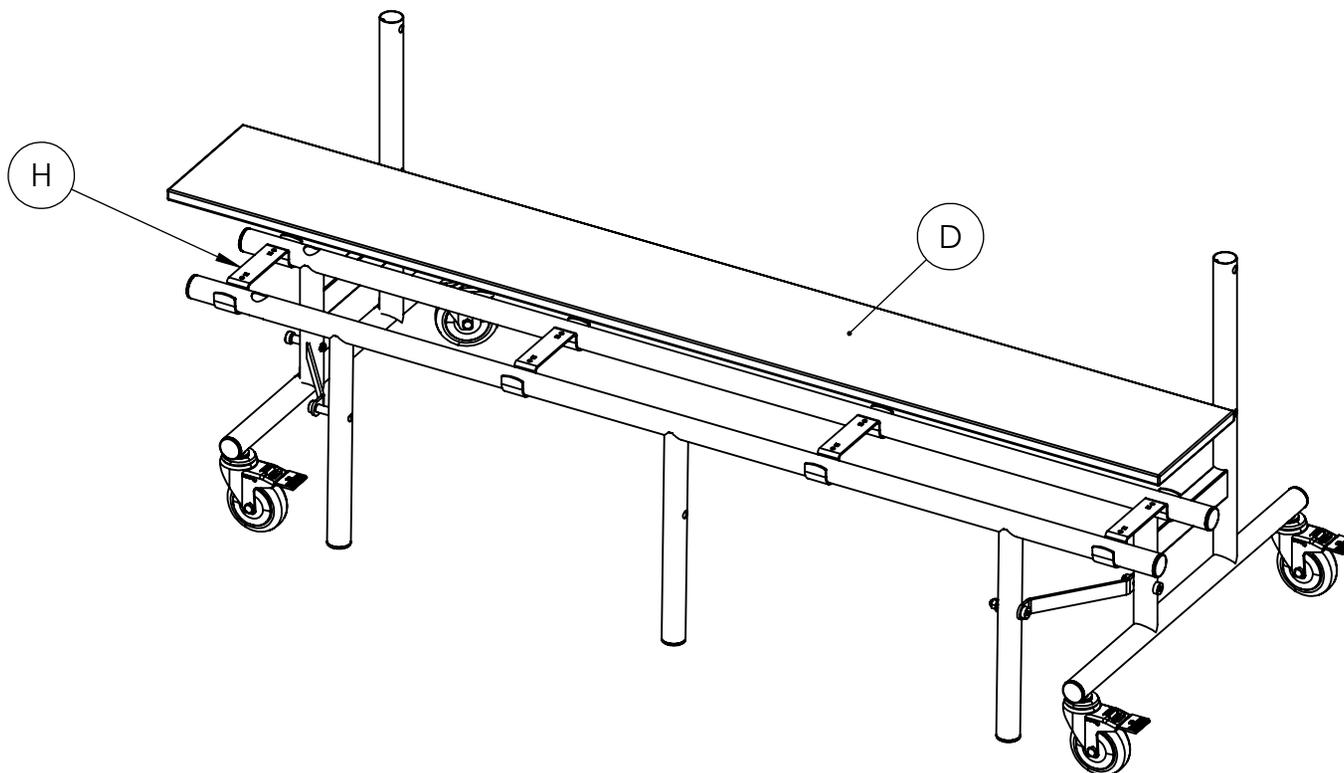


DETAIL B  
SCALE 1 : 6

# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## STEP 5

TO ATTACH BENCH SEAT (D) CENTER IT ON TOP OF LEG WELDMENT AND MAIN WELDMENT. FROM THE UNDERSIDE, LINE UP THE FIRST SEAT BRACKET (H). SLIDE THE SEAT BRACKET AS NEEDED TO LINE UP THE ATTACHMENT POINTS OF THE HDPE SEAT. ATTACH WITH 1/4-20 ALLEN HEAD SCREWS (T).



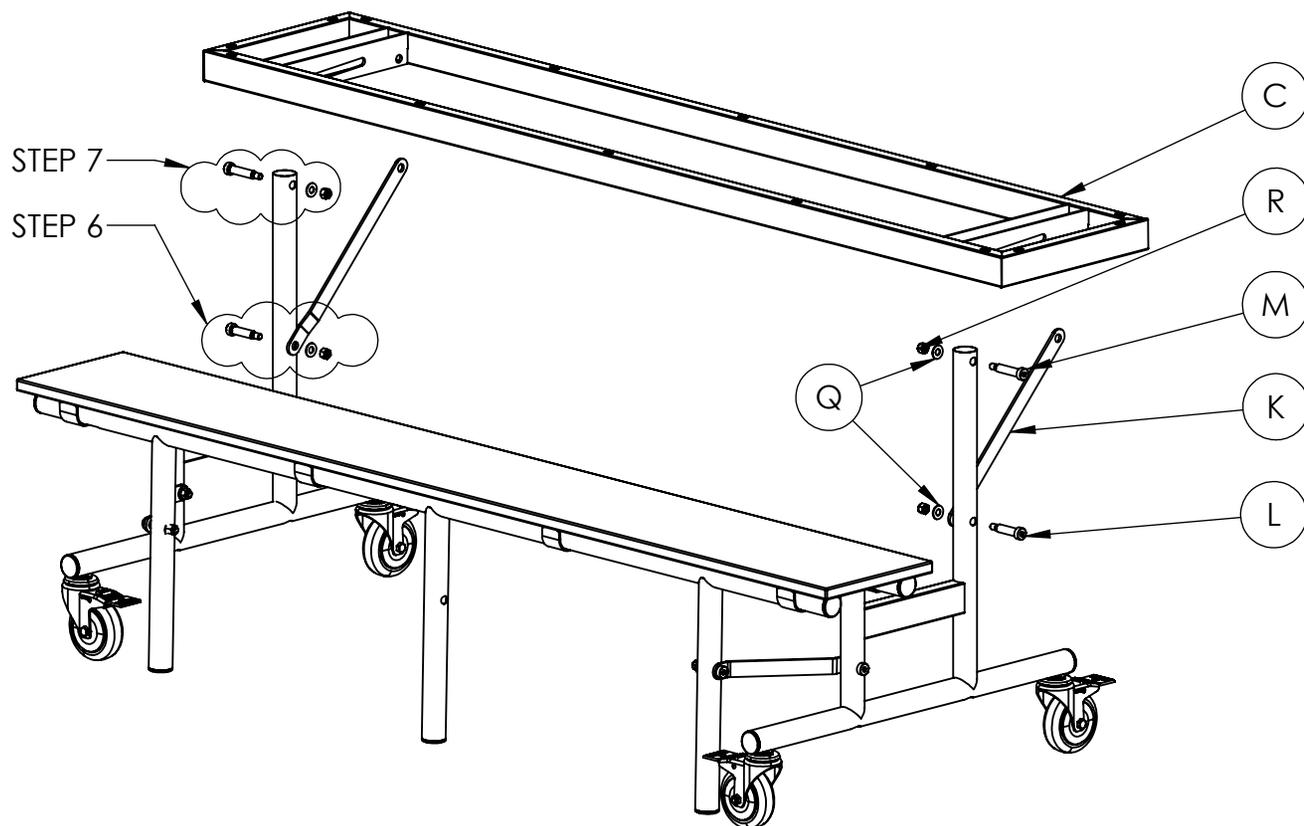
# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## STEP 6

USING 1.75" SHOULDER BOLT (L), INSTALL TOP ANGLE SUPPORT (K) TO VERTICAL LEG OF MAIN WELDMENT. TOP ANGLE SUPPORT (K) HAS A BEND AT ONE END ONLY. INSURE THAT THIS BEND IS THE END INSTALLED TO THE VERTICAL LEG AS SHOWN. INSTALL FLAT WASHER (Q) AND LOCKING NUT (R). TIGHTEN, THEN REPEAT ON THE OPPOSITE SIDE.

## STEP 7

WITH ANOTHER PERSON HELPING, POSITION THE TOP WELDMENT (C) AS SHOWN. USING 2" SHOULDER BOLT (M), INSTALL TABLETOP FRAME (C) TO THE TOP OF VERTICAL LEG ON MAIN WELDMENT. NOTICE HOW THE TOP OF THE VERTICAL LEG INSTALLS ONTO THE SLOTTED PORTION OF THE TOP WELDMENT. INSTALL FLAT WASHER (Q) AND LOCK NUT (R). TIGHTEN, THEN REPEAT ON THE OPPOSITE SIDE.



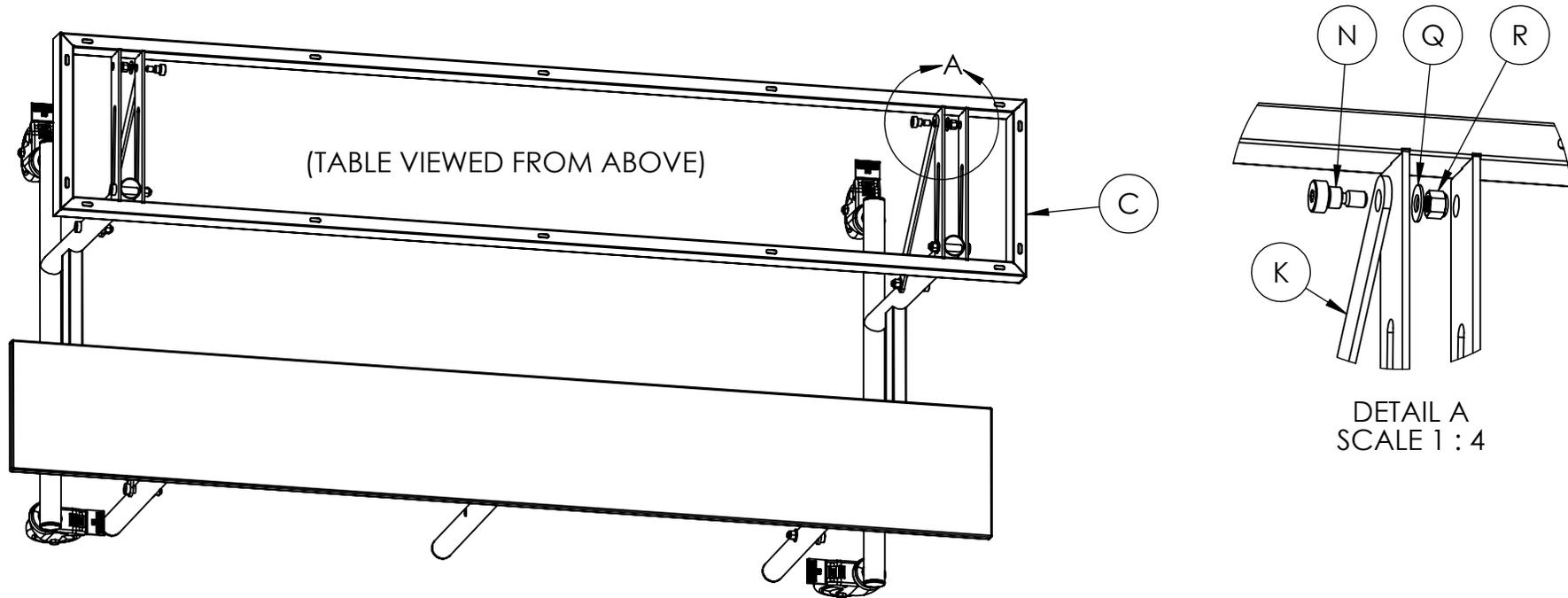
**ATTACH TOP  
BRACE**

**7/9**

# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## STEP 8

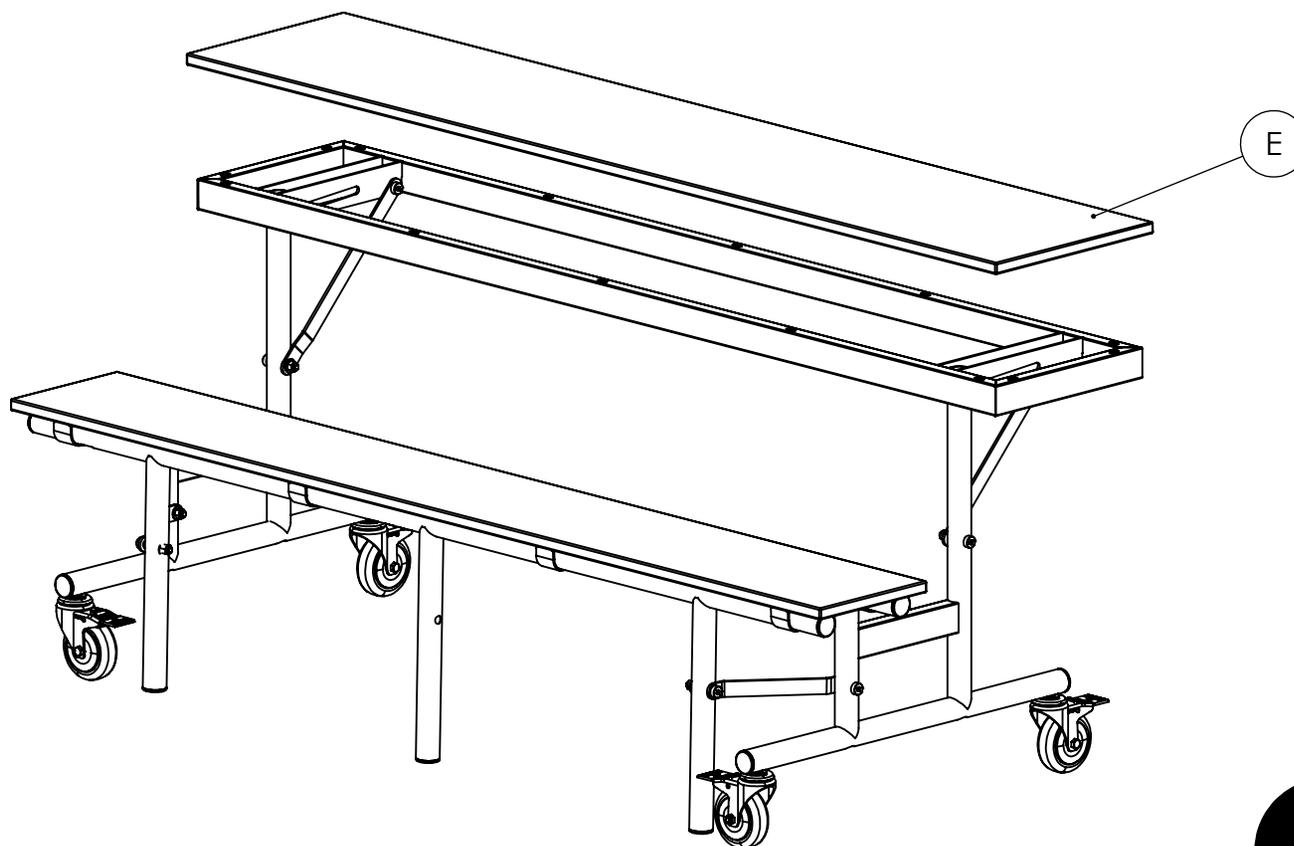
PIVOT THE FREE SIDE OF THE TABLE TOP FRAME (C) UPWARD TO LINE UP WITH THE HOLE IN THE FREE END OF THE TOP ANGLE SUPPORT (K). USING A 0.375" SHOULDER BOLT (N), SECURE THE TOP ANGLE BRACE TO THE TABLE TOP WELDMENT. NOTE IN DETAIL A THE BOLTS POINT OUTWARD. INSTALL WASHER (Q) AND LOCK NUT (R), TIGHTEN, AND REPEAT ON OTHER END.



# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

## STEP 9

CENTER TABLETOP (E) ONTO TABLE TOP WELDMENT.  
FROM THE UNDERSIDE OF THE TABLE TOP THREAD 1/4-20  
ALLEN HEAD SCREWS UP INTO THE TABLE TOP HDPE IN THE  
(14) DESIGNATED LOCATIONS.

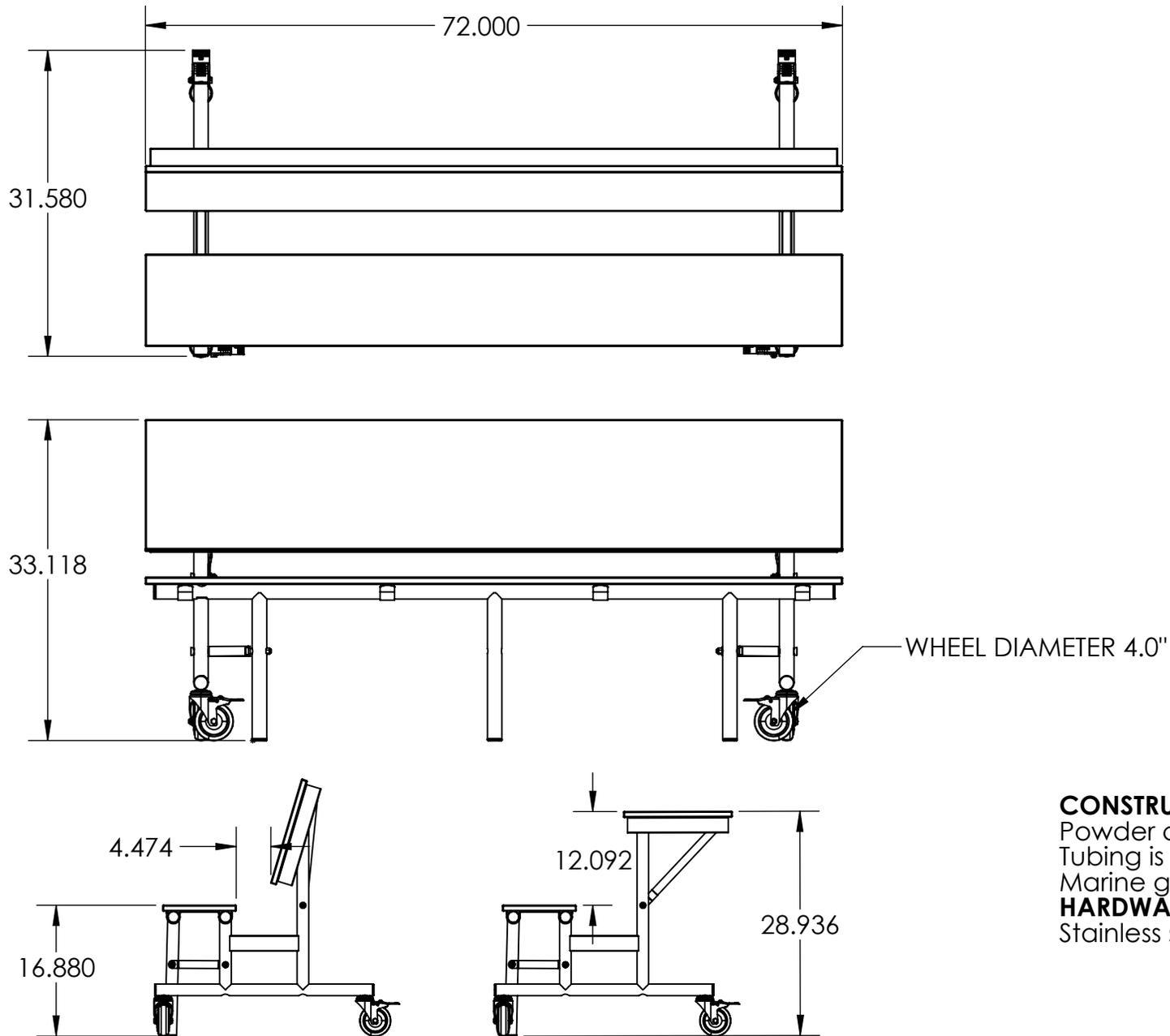


**ATTACH  
TOP**

**9/9**

# OUTDOOR CONVERTIBLE BENCH AND TABLE ASSEMBLY INSTRUCTIONS

KPH-1006 REV. A  
12/6/2022



## CONSTRUCTION MATERIALS:

Powder coated steel  
Tubing is 16 gauge  
Marine grade polymer

## HARDWARE:

Stainless steel

ALL DIMENSIONS ARE SHOWN IN INCHES