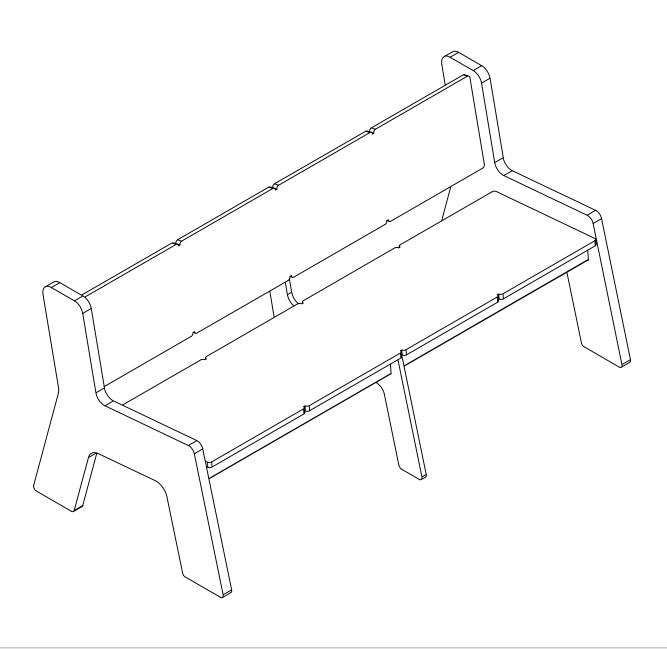
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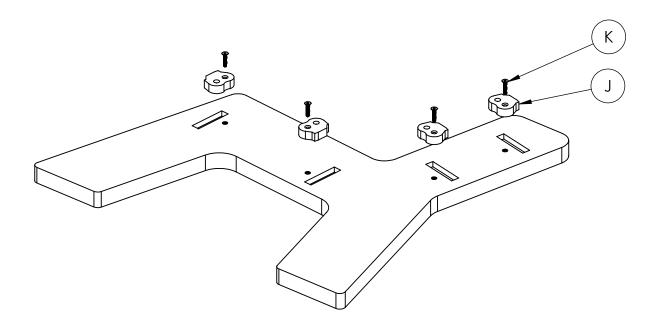


#### **PINNACLE 6 FT BENCH** QTY. 1 QTY. 1 **FORWARD BACK SUBASSEMBLY** SEAT SUPPORT QTY. 1 REAR SEAT SUPPORT QTY. 1 SEAT SUBASSEMBLY QTY. 1 LOWER BACK **SUPPORT** QTY. 1 **UPPER BACK** QTY. 8 CAMS **SUPPORT** Ε D QTY. 8 FLATHEAD **SCREWS** QTY. 1 QTY. 1 LEFT LEG QTY. 1 **RIGHT LEG QTY. 34 CENTER LEG FLATHEAD SUBASSEMBLY DECK SCREWS** NOTE: IT IS IMPORTANT TO KEEP **REQUIRED TOOLS ALL BOLTS FINGER TIGHT** PARTS & TOOLS (NOT INCLUDED) **DURING ASSEMBLY UNTIL ENTIRE** 2/11 **REQUIRED FOR** 1 - 6mm ALLEN WŔENCH **BENCH IS ASSEMBLED**

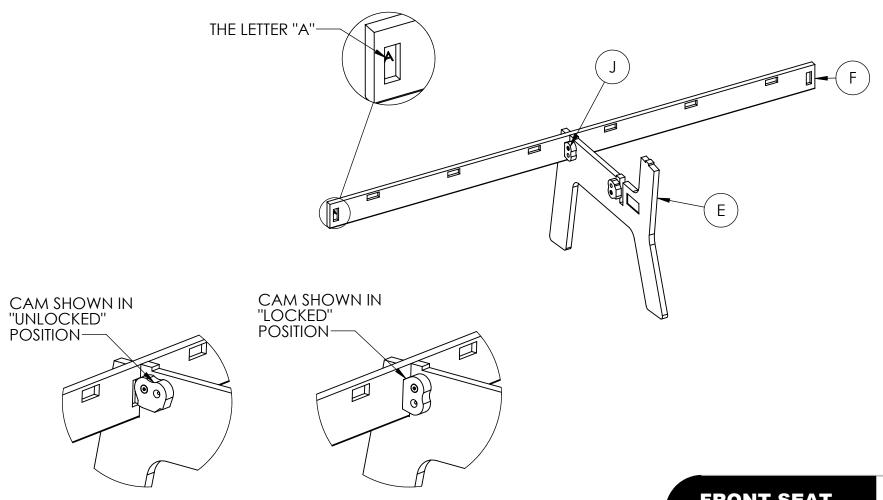
**ASSEMBLY** 

**STEP ONE:** LAY LEFT LEG (C) ON A CLEAN SMOOTH SURFACE. ATTACH 4 CAMS (J) WITH FLATHEAD SCREWS (K). SNUG DOWN EACH FLATHEAD SCEW INTO THE LARGER COUNTERSUNK HOLE. DO NOT OVER TIGHTEN. CAMS SHOULD STILL ROTATE FREELY AT THIS STEP. DO NOT USE POWER TOOLS.

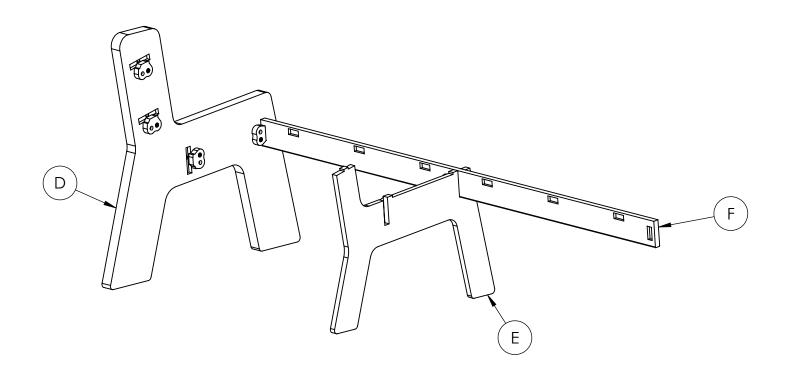
REPEAT PROCESS ON THE RIGHT LEG (D).



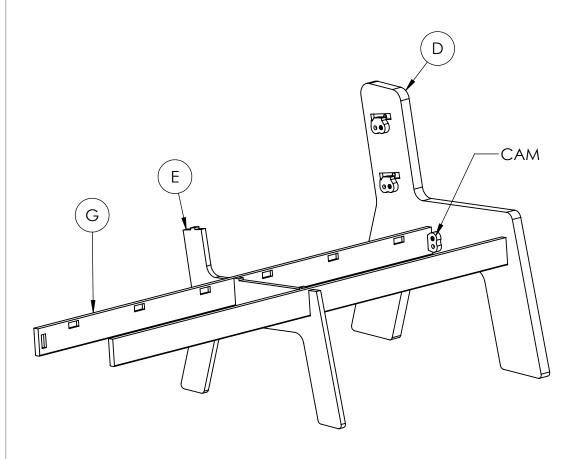
**STEP TWO:** ROTATE THE CAM (J) CLOCKWISE INTO THE CENTER RECTANGULAR CUTOUT TO LOCK IT IN PLACE. (REFER TO THE DIAGRAMS AT THE BOTTOM OF THE PAGE). SNUG THE CAM DOWN WITH ALLEN WRENCH.

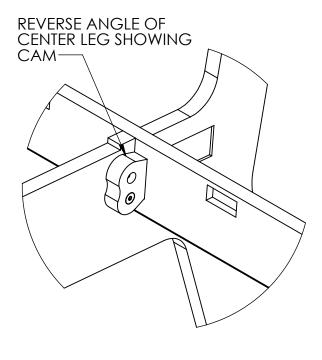


**STEP THREE**: HOLD THE RIGHT LEG (D) UPRIGHT AS SHOWN. CAMS CAN BE SLIGHTLY LOOSENED TO HELP THEM ROTATE INTO PLACE. ONCE CAM IS FULLY SEATED IN THE CUTOUT, SNUG THE SCREW DOWN BUT DON'T TIGHTEN FULLY.

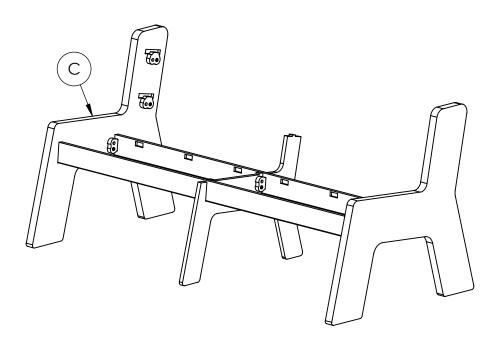


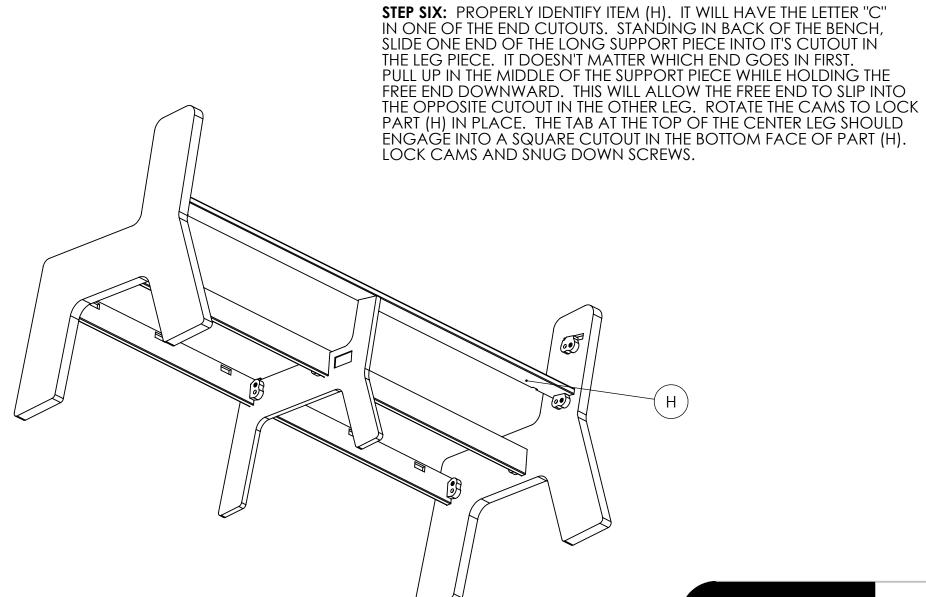
STEP FOUR: INSERT THE REAR SEAT SUPPORT (G) INTO THE CUTOUT IN THE RIGHT LEG (D) AND THE REAR NOTCH OF THE CENTER LEG (E). THE LETTER "B" IN THE END CUTOUT OF THE SUPPORT WILL MATCH THE LETTER "B" IN THE CUTOUT OF THE LEG. WHEN FULLY SEATED INTO THE CUTOUTS, ROTATE THE CAMS CLOCKWISE TO LOCK IN PLACE. SNUG THE SCREWS DOWN.





STEP FIVE: STAND UP LEFT LEG (C) IN PLACE AS SHOWN. SLIDE BOTH SEAT SUPPORTS INTO RECTANGULAR CUTOUTS IN LEG. ROTATE BOTH CAMS INTO CUTOUTS TO LOCK IN PLACE. SNUG THE SCREWS DOWN AFTER CAMS ARE FULLY SEATED.

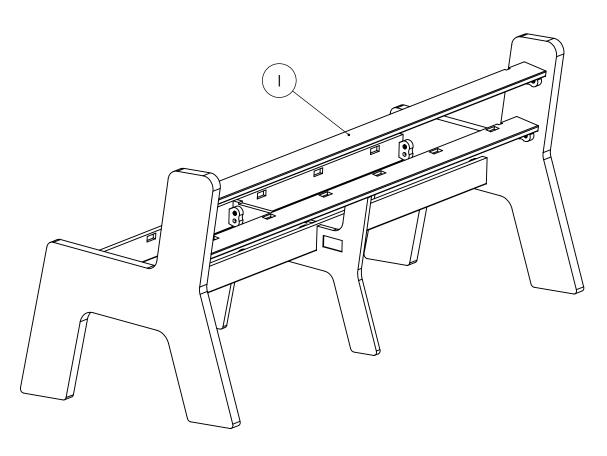


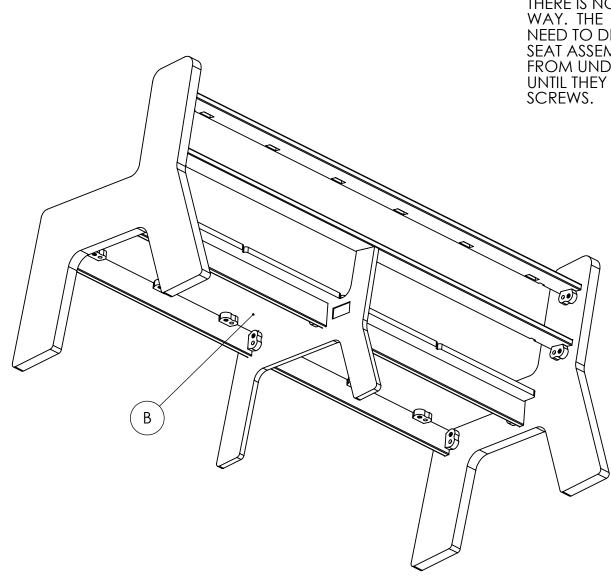


LOWER BACK SUPPORT

8/11

STEP SEVEN: PROPERLY IDENTIFY ITEM (I). IT WILL HAVE THE LETTER "D" IN ONE OF THE END CUTOUTS. STANDING IN BACK OF THE BENCH, SLIDE ONE END OF THE LONG SUPPORT PIECE INTO IT'S CUTOUT IN THE LEG PIECE. IT DOESN'T MATTER WHICH END GOES IN FIRST. PULL UP IN THE MIDDLE OF THE SUPPORT PIECE WHILE HOLDING THE FREE END DOWNWARD. THIS WILL ALLOW THE FREE END TO SLIP INTO THE OPPOSITE CUTOUT IN THE OTHER LEG. ROTATE THE CAMS TO LOCK PART (I) IN PLACE. LOCK CAMS AND SNUG DOWN SCREWS.





STEP EIGHT: SET THE SEAT ASSEMBLY (B) INTO PLACE. THERE IS NO FRONT OR BACK SO IT CAN GO ON EITHER WAY. THE LONG GROOVES ON THE BOTTOM FACE NEED TO DROP ONTO THE SEAT SUPPORTS. SHIFT THE SEAT ASSEMBLY AROUND UNTIL IT DROPS INTO PLACE. FROM UNDERNEATH, ROTATE EACH OF THE 12 CAMS UNTIL THEY ARE FULLY ENGAGED. SNUG DOWN THE SCREWS.

ATTACHING SEAT

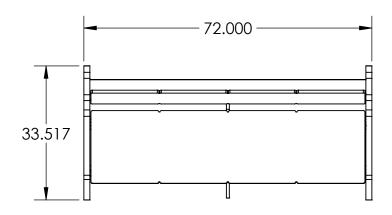
STEP NINE: HOLD THE BACK ASSEMBLY IN PLACE. THIS IS BEST DONE WHILE STANDING AT THE BACK OF THE BENCH AND HOLDING IT NEAR THE MIDDLE SO IT'S BALANCED. GUIDE IT INTO PLACE SO THE GROOVES ALONG THE BACK DROP ONTO THE LONG SUPPORT PIECES. ONCE IN POSITION, ROTATE THE CAMS TO LOCK INTO PLACE. SNUG DOWN THE SCREWS. THEN GO BACK AND INSURE ALL THE SCREWS ARE FULLY TIGHTENED. DO NOT USE POWER TOOLS FOR THIS.

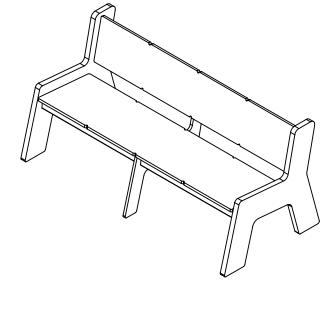
NEXT, LOCK ALL CAMS INTO PLACE WITH #8 X 1" DECK SCREWS, ITEM (L), BY HAND SCREWING THEM INTO THE 2ND HOLE IN EACH CAM.

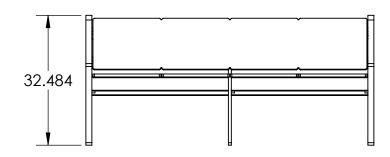


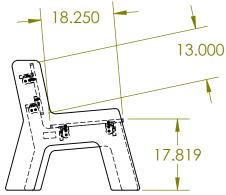
ATTACHING **BACK** 

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#### **CONSTRUCTION MATERIALS:**

Marine Grade Polymer HARDWARE:

Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES