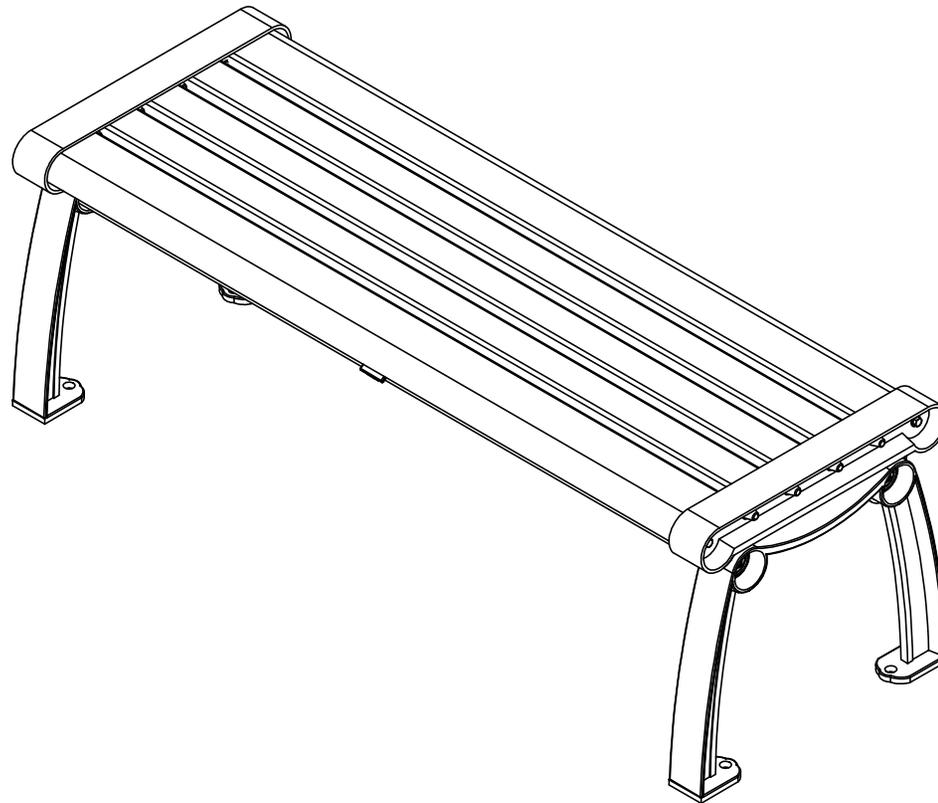
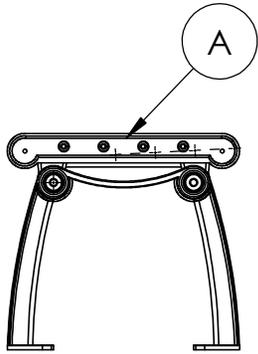


KBC2360 Sterling Backless 4 Ft. Bench Instructions

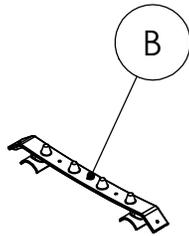
REV# 1
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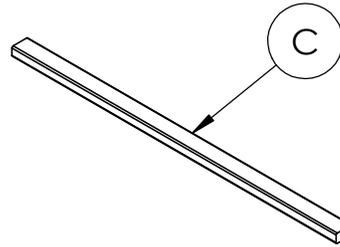
KBC2360 Sterling Backless 4 Ft. Bench Instructions



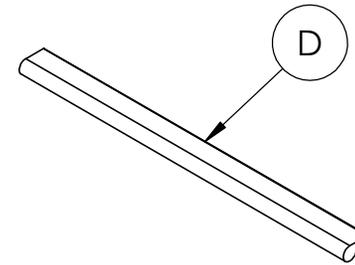
2
Bench Ends
PRT-END-KBC2350-90



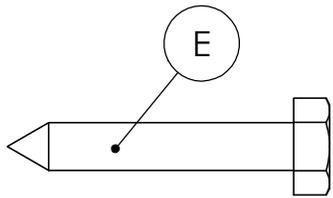
1
Seat Support
PRT-BRKT-KBC2350-90



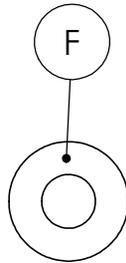
3
Square Seat Slats
ABC-P0189



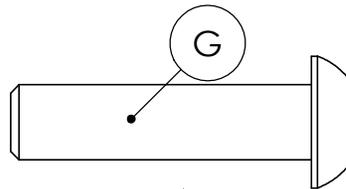
2
Tear Drop Seat Slats
ABC-P0191



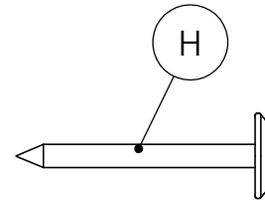
4
1/4x1-1/2 HEX LAG
HLAG025C150188



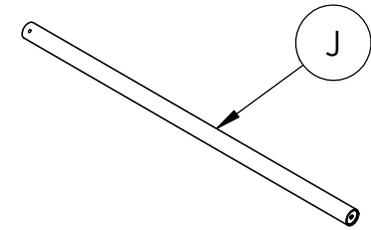
4
1/4 USS FLAT WASHER
WUSS025WAS188



4
M10 X 40 Button Head
SCBH100C040188



5
#10 x 1-1/4 PHIL PAN TRUSS
SMPT010C125A188



2
Tube Supports
HAS1030-BK 4'

REQUIRED TOOLS (NOT INCLUDED)

- 1 - 7/16" SOCKET WRENCH
- 1 - 6mm ALLEN WRENCH
- 1 - PHILLIPS HEAD BIT
- 1 - 1/8" DRILL BIT
- POWER DRILL

NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

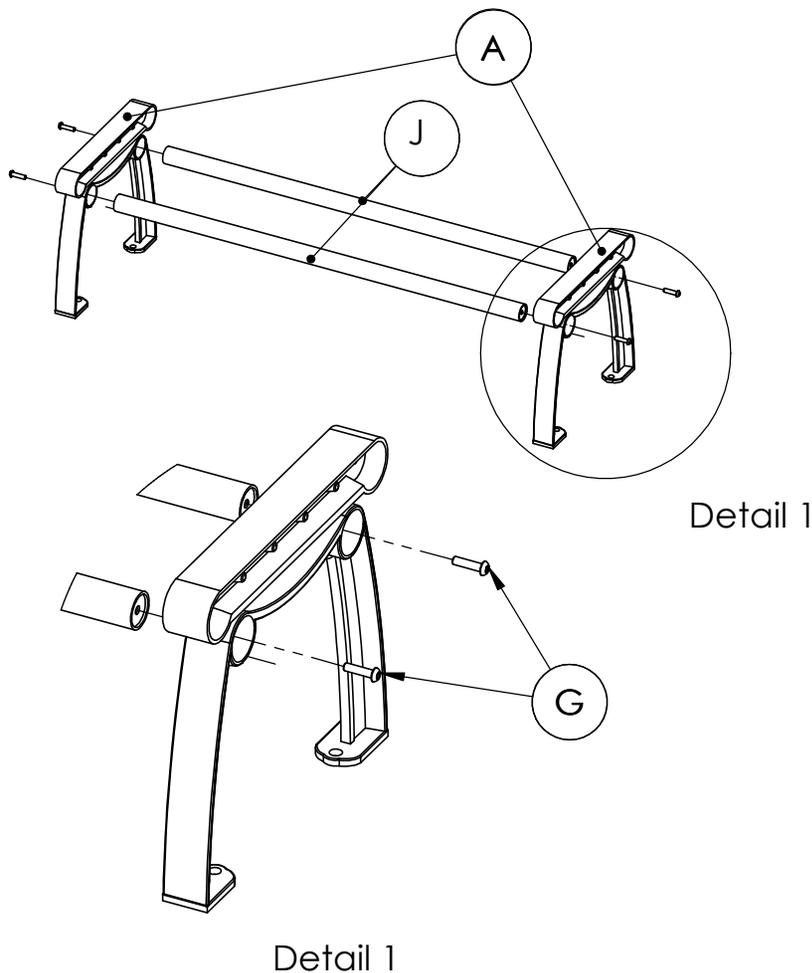
**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

2/5

KBC2360 Sterling Backless 4 Ft. Bench Instructions

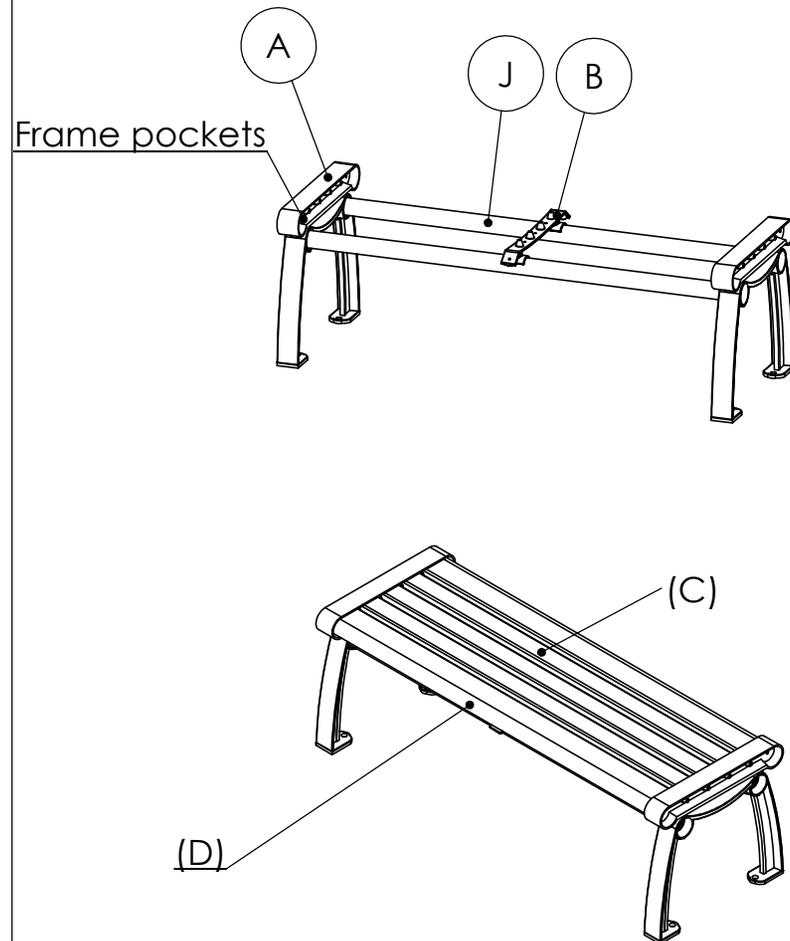
STEP 1 Frame Assembly

- Stand the bench end (A) upright
- Place a tube support (J) in the bench end (A)
- Align the hole in the bench end (A) with the hole in the end tube support (J)
- Loosely attach the tube supports with the 10mm button head cap screws (G)
- Repeat for the opposite end of tube support (J) and the other bench end (A)



STEP 2 Seat Assembly

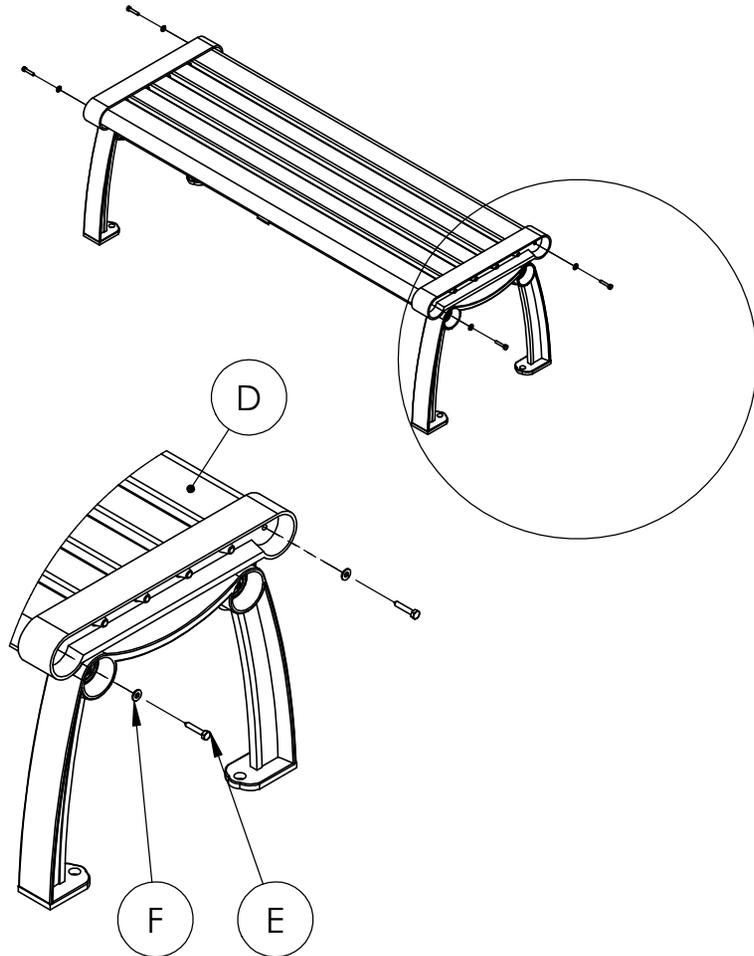
- Place the seat support (B) over the tube supports (I)
- Locate 2 tear drop board (D) and 3 square boards (C).
- Position the 2 tear drop boards on the outside and 3 square boards on the inside. Place them into the loose frame pockets in the bench ends (A) and over the seat support (B)



KBC2360 Sterling Backless 4 Ft. Bench Instructions

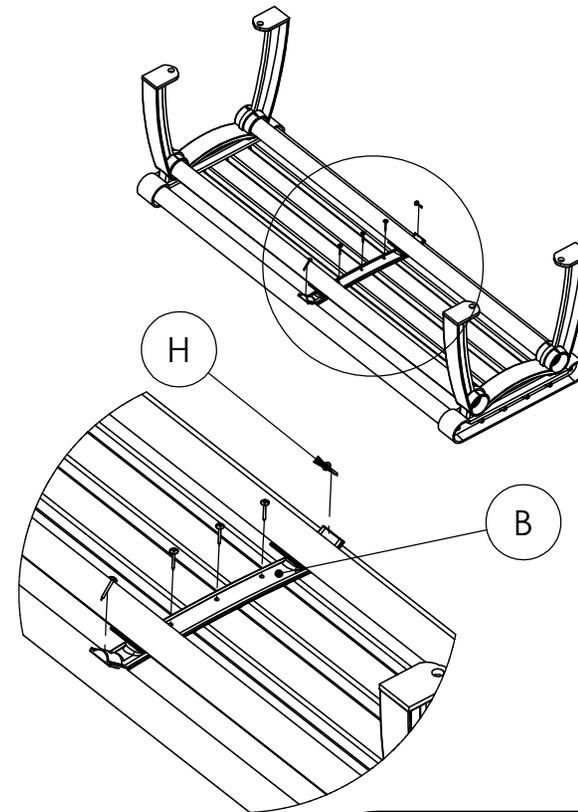
Step 3 Secure Bench End

- Slide the bench ends (A) together and tighten the 10mm button head cap screws (G) in the bench ends (A)
- Hold the tear drop board (D) against the side of the bench end (A)
- Secure the tear drop board (D) with a 1/4" x 1-1/2" lag screw (E) and 1/4" flat washer (F) at each end



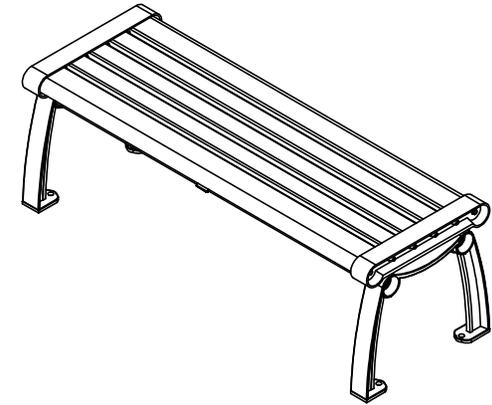
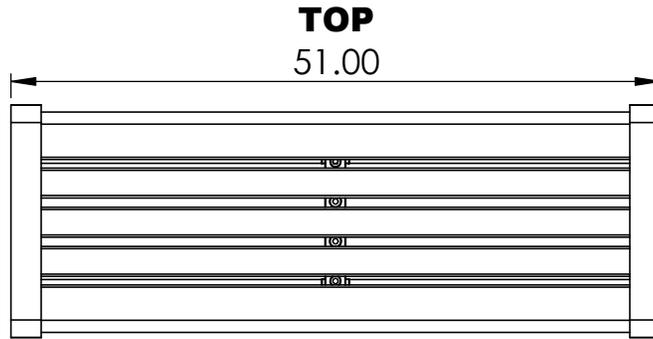
Step 4 Attach Seat Support

- Align the seat support (B) with the predrilled holes in the square boards (C)
- Attach the square boards (C) to the seat support (B) with #10 pan head screws (H) at each hole location
- Use a 1/8" drill bit and predrill a 1/2" deep hole into tear drop boards (D) at the hole location in the seat support (B)
- Secure with #10 pan head screws (H)
- Carefully flip the assembly over and place it in the desired location

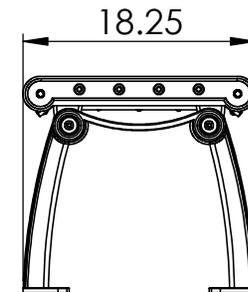
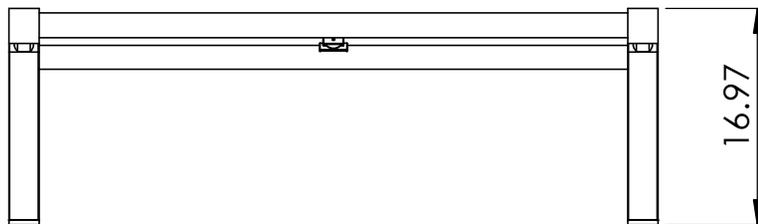


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Tear drop board 3.75" x 1.34" 2.88" of flat surface on board
Square board 2.36" x 1.34"



CONSTRUCTION MATERIALS:

Recycled Plastic
Cast Aluminum

HARDWARE:

Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES