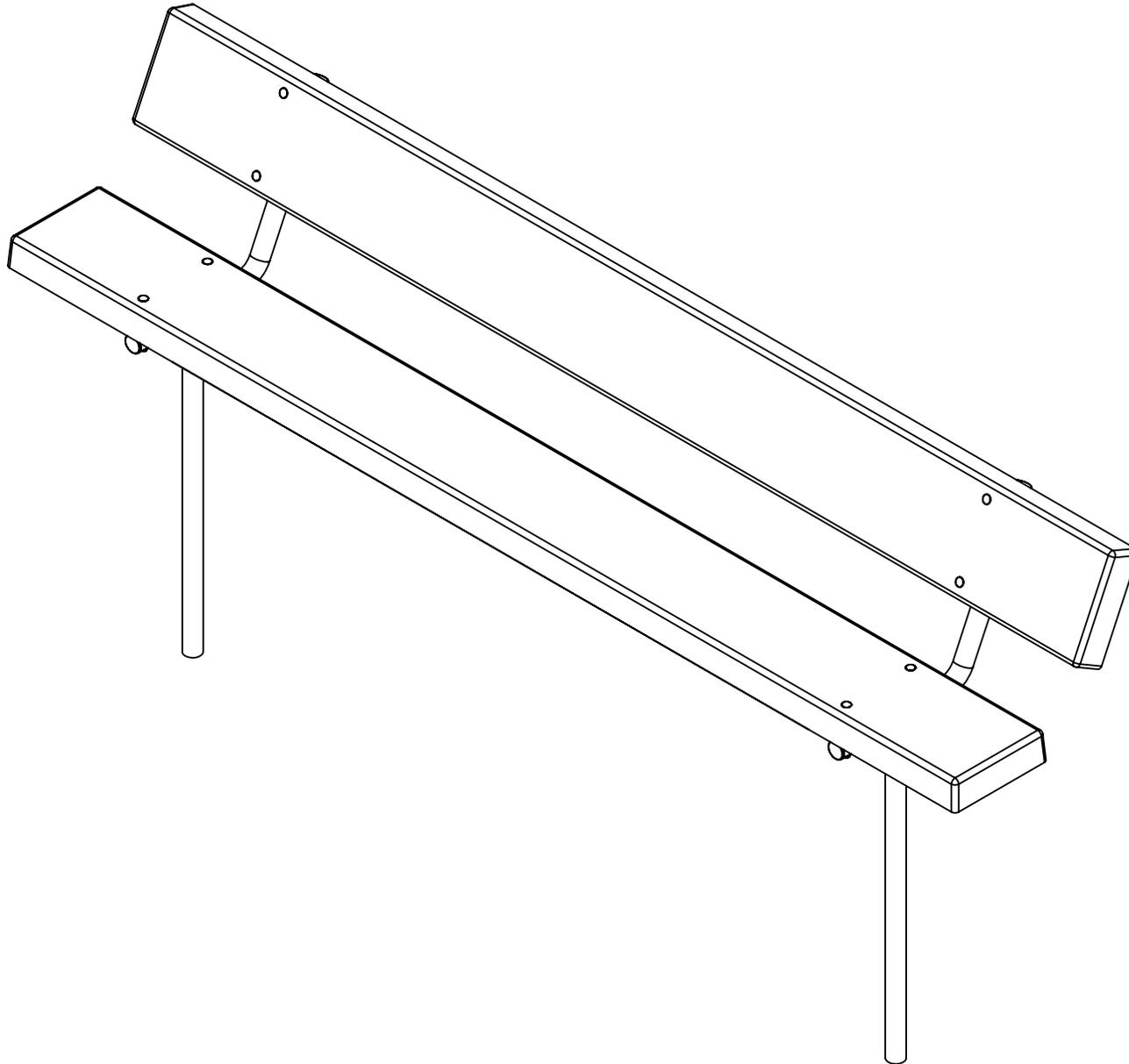


# BENCH INSTRUCTIONS

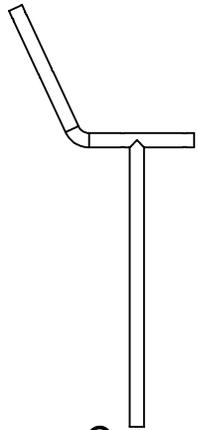
## BM1105

REV# 1



# BENCH INSTRUCTIONS

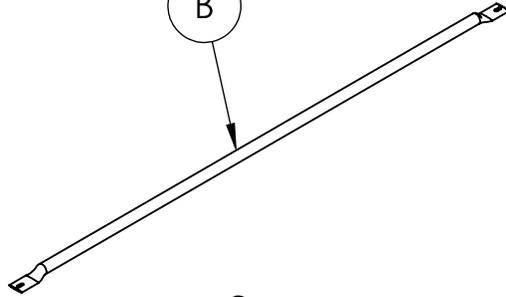
## BM1105



2

STEEL BENCH END

B



3

STEEL TUBE SUPPORT

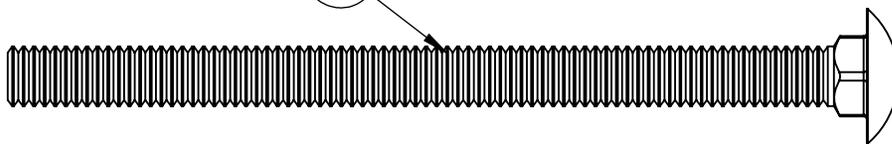
C



2

PLASTIC BOARD

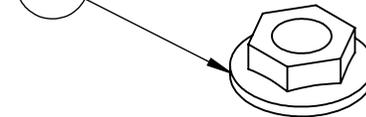
D



8

4-1/2" X 5/16" CARRIAGE BOLT

E



8

5/16" FLANGE NUT

### REQUIRED TOOLS (NOT INCLUDED)

- 1 - 1/2" WRENCH
- 1 - 1/2" SOCKET

**NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED**

**HARDWARE &  
TOOLS REQUIRED  
FOR ASSEMBLY**

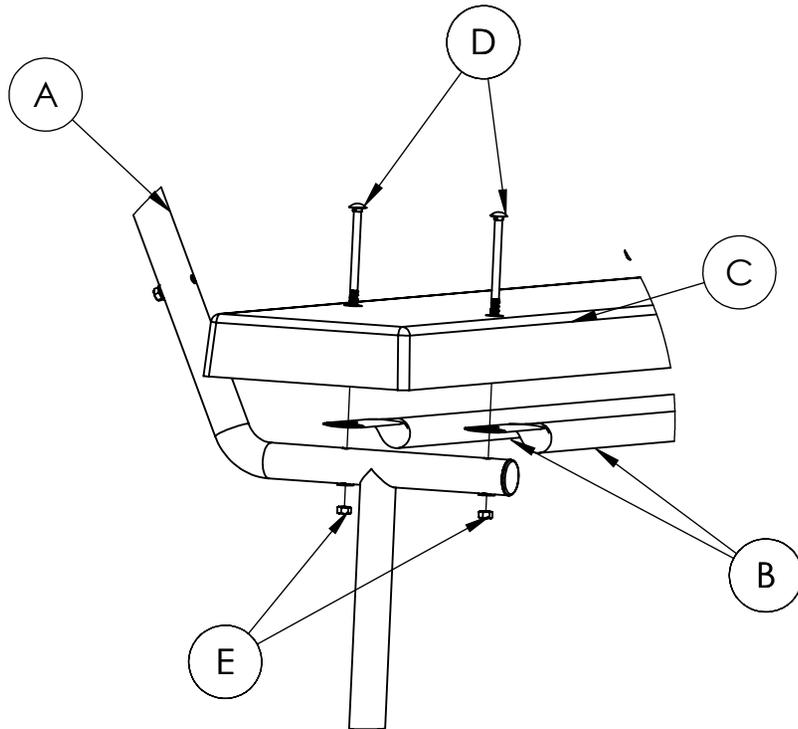
**2/3**

# BENCH INSTRUCTIONS

## BM1105

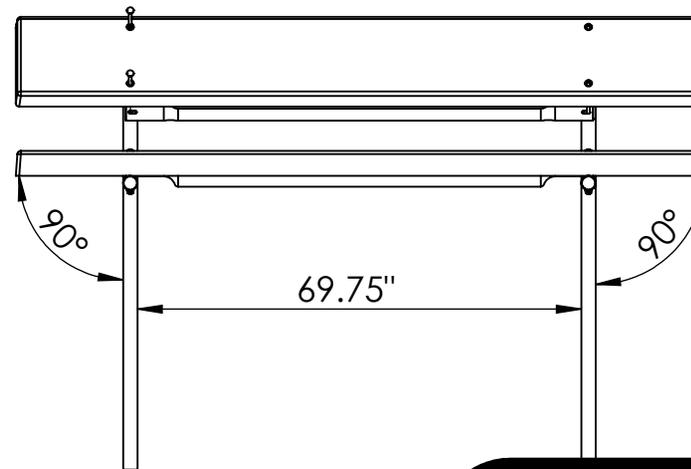
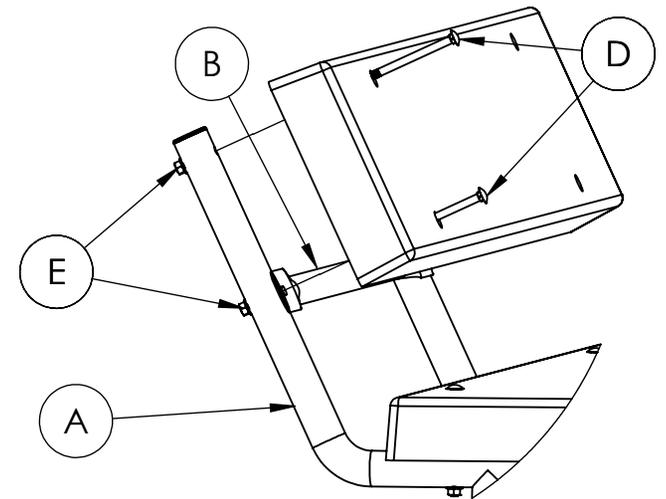
### STEP 1 Seat Assembly

- Attach a board (C) to the steel bench end (A) using two 4-1/2" x 5/16" carriage bolts (D)
- Place bolt through board (C), support tube (B), and steel bench end (A)
- Hand tighten with 5/16" flange nut (E)
- Repeat on opposite bench end.



### STEP 2 Attach the Backrest

- In the lower hole, insert a 4-1/2" x 5/16" carriage bolt (D) through the board (C), steel support tube (B), and steel bench end (A)
- Attach with 5/16" flange nut (E)
- Repeat this procedure on the lower hole in the opposite steel bench end (A)
- In the upper hole, insert a 4-1/2" x 5/16" carriage bolt (D) through the plastic board (C) and steel bench end (A)
- Attach with a 5/16" flange nut (E)
- Square all parts and tighten all hardware



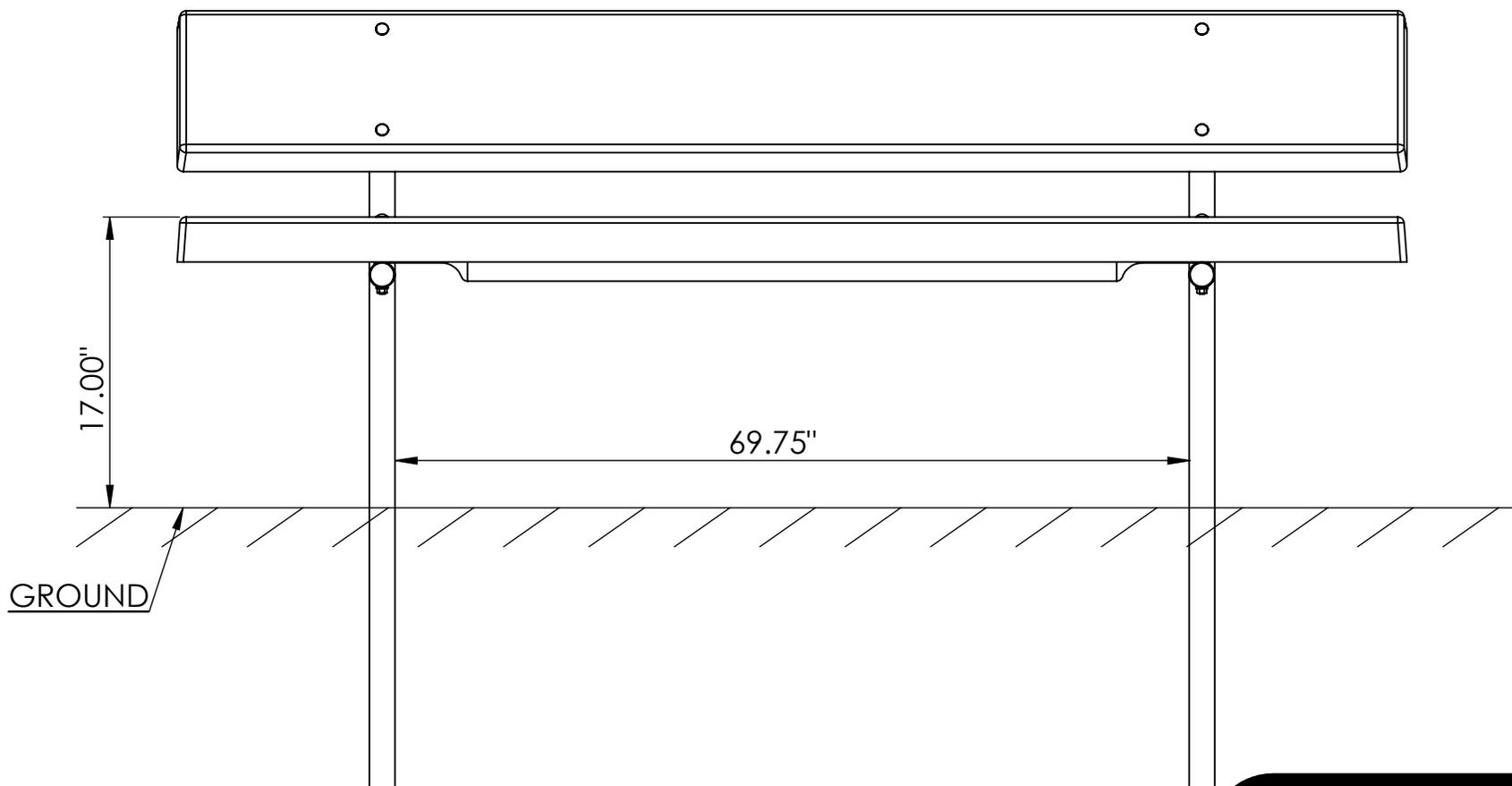
# BENCH INSTRUCTIONS

## BM1105

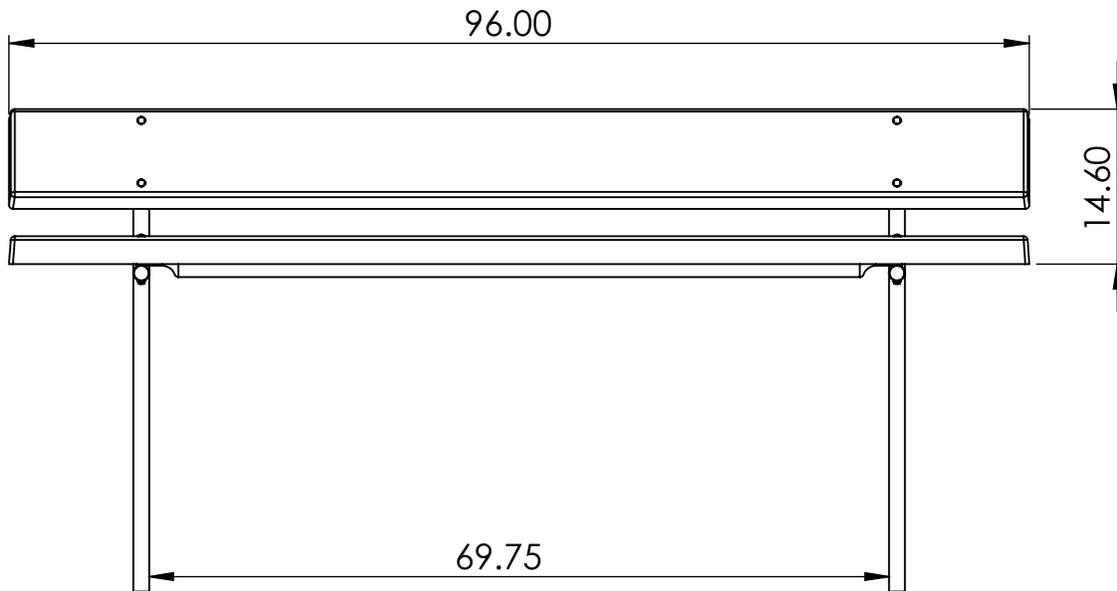
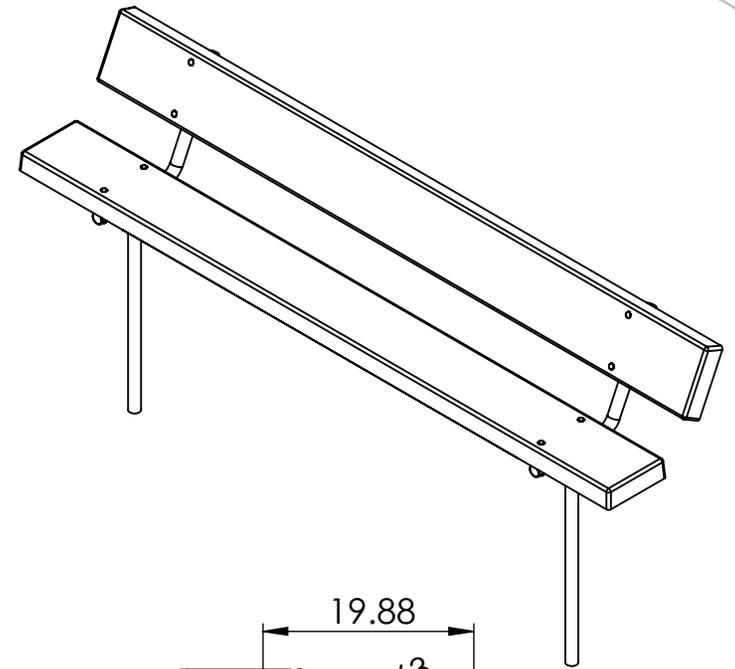
### STEP 3 Inground Mount

- Dig two holes 16 inches deep by 12 inches in diameter
- Place assembled bench into holes
- Check seat height. Top of seat should be about 17 inches above the ground
- Check to see that seat and posts are level and square
- Fill the holes with concrete

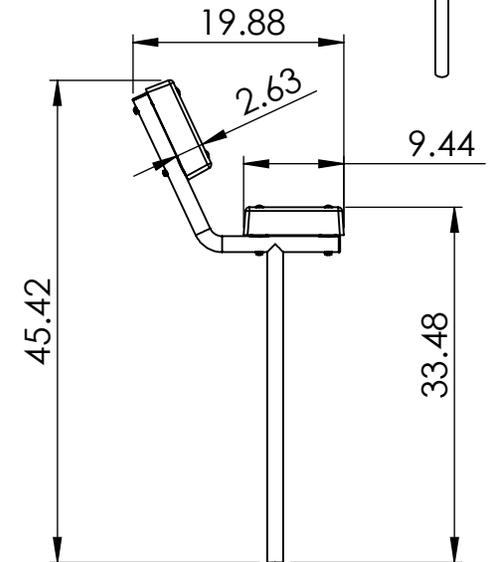
Note: You may have to attach guide wires or some other form of support to keep the bench level until the concrete hardens.



# BENCH SPECIFICATIONS BM1105



**FRONT**



**SIDE**

**CONSTRUCTION MATERIALS:**  
FRAME - 1.50" OD STEEL TUBE  
SEAT SUPPORT - 1.25" OD STEEL TUBE  
SEAT & BACK - PLASTIC  
**HARDWARE:**  
ZINC PLATED

ALL DIMENSIONS ARE SHOWN IN INCHES