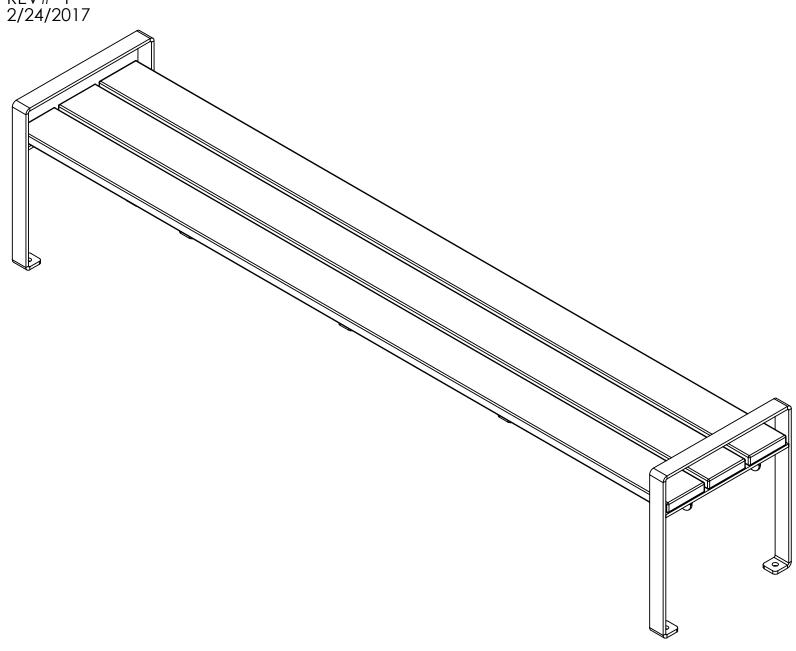
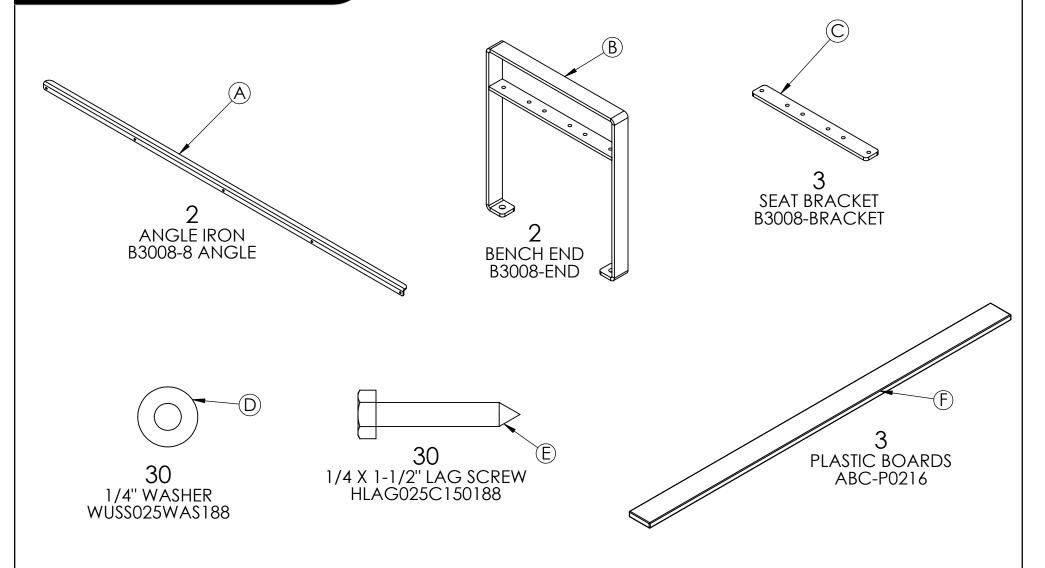
BC1938

REV# 1 2/24/2017





REQUIRED TOOLS (NOT INCLUDED)

- 7/16 WRENCH / SOCKET
- 90 DEGREE SQUARE

NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED

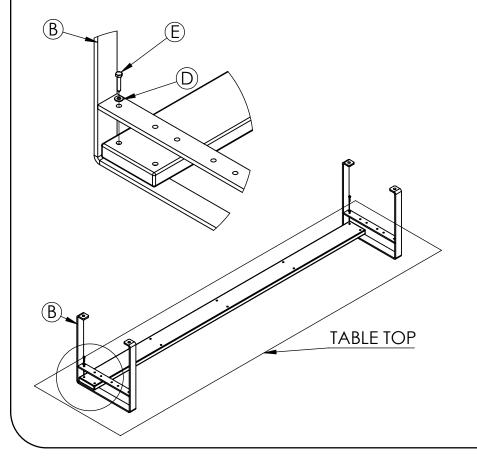
HARDWARE & TOOLS REQUIRED FOR ASSEMBLY

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STEP 1 Seat Assembly

- Set two bench ends (B)upside down on a table Lay a plastic board (F)under the end (B)closest to the lea
- Align the holes on the plastic board (F) with the
- holes on the bench ends (B) Secure the bench end (B) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the end (B) into the plastic board (F) closest to the leg

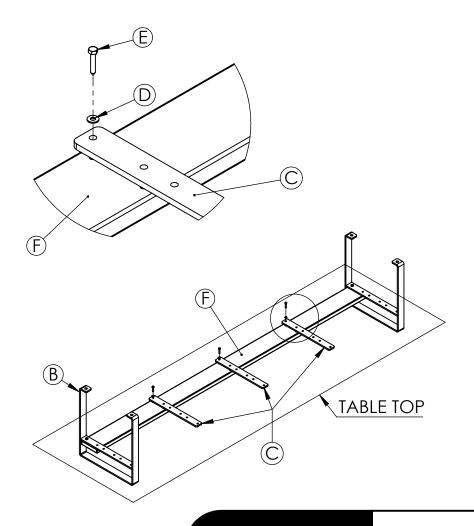
NOTE: ONLY ONE HOLE WILL HAVE LAG SCREWS, STEP 3 PLACES THE OTHER LAG SCREW INTO THE BOARD



STEP 2 Seat Assembly

- Lay the seat bracket (C) on the plastic board (F) Align the holes on the plastic board (F) with the
- holes on the seat bracket (C) Secure the seat bracket (C) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the bracket (C) into the plastic board (F) towards the front edge

NOTE: ONLY ONE HOLE WILL HAVE LAG SCREWS, STEP 3 PLACES THE OTHER LAG SCREW INTO THE BOARD

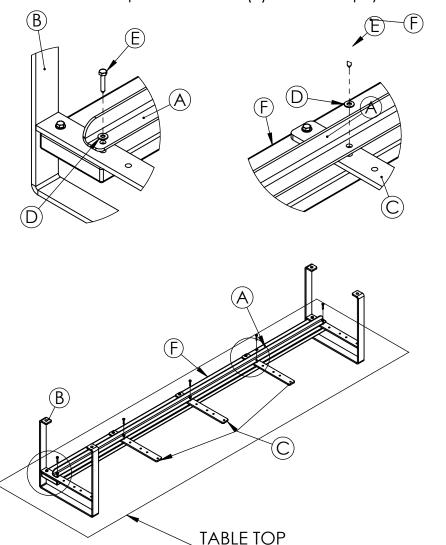


ASSEMBLY

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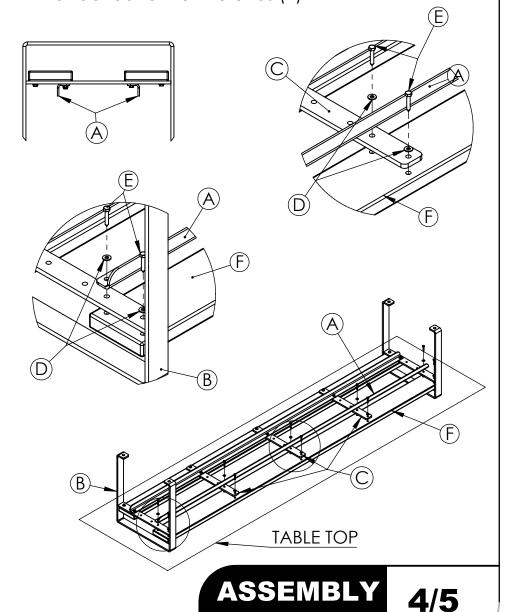
STEP 3 Seat Assembly

- Align the angle iron (A) with the holes on the bench ends (B) and seat bracket (C)
- Secure the board (F) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the angle iron (A) thru the end (B) and seat bracket (C) into the plastic board (F) in the empty holes



STEP 4 Seat Assembly

- Repeat steps 1 thru 3 for the plastic board (F) located on the opposite side closest to the lég
- NOTE- Angle Irons(A) are facing each other Once complete, there should be 2 plastic boards (F), 2 angle irons (A), 3 seat brackets (C) attached to the two ends (B)



STEP 5 Seat Assembly

- Lay a plastic board (F) in the middle of the seat under the ends (B) and under the seat brackets (C) Align the holes on the plastic board (F) with the holes on the bench ends (B) and seat brackets (C) Secure the board (F) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the end (B) and seat bracket (C) into the plastic board (F)
- Turn bench upright

